



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	824146	CYLINDER BLOCK (SEE NOTE)	1	INCLUDES ONLY STANDARD PI	
2	19	34270	EXPANSION PLUG	8		
3	17	35465	DOWEL PIN	4		
4	22	72640	EXPANSION PLUG	2		
5	23	802999	BEARING UNIT (SET)	1		
6	22	48556	BUSHING	2		
7	22	32802	PIPE PLUG	2		
8	22	42796	BY-PASS VALVE	1		
9	19	816565	PLUG	1		
10		811844	LIFTER	12		
11		824331	RETAINER	2		
12	10	824332	SCREW	4		
13		824148	BALANCED SHAFT	1		
14		NSS	NEEDLE BEARING (FRONT)	1		
15	30	824150	BALL BEARING (REAR)	1		
16		824153	RETAINER	1		
17	10	17343	SCREW	2		
18	43	824151	GEAR KIT	1		
19	10	824152	SCREW	1		
20	16	824340	STUD	1		
21	11	824341	NUT	1		
22	431	824327	CAMSHAFT	1		
23	17	35312	DOWEL PIN	1		
24		17161	TIMING CHAIN	1		
25	43	824328	SPROCKET, CAMSHAFT	1		
26	43	17160	SPROCKET, CRANKSHAFT	1		
27	10	824329	BOLT	2		
28		824333	RETAINER	1		
29	10	824334	SCREW	2		